

## GRABBER ROL-AIR 45° FLARING TOOL



PRODUCT CODE 525-F



The 525-F ROL-AIR 45° "GRABBER" flaring tool has a unique, self-adjusting, tube-holding mechanism permits flaring any size tubing within the range of 3/16" to 5/8" (4.75 mm to 16 mm) O.D. Innovative, single-opening design is more compact and easier to use than conventional multi-opening flaring bars. Faceted, hardened steel, chrome finished cone rolls out and burnishes perfect 45° flare above the tube-holding mechanism reducing need for deburring.

Original wall thickness is maintained at base of flare. Slip-on self-centering yoke permits use in tight quarters. Large handle, with better leverage, and precision threads on feed screw make flaring effortless. High quality construction with satin chrome and black finish.

### FEATURES

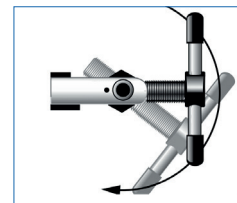
- Satin chrome and black finish
- Large handle for better leverage
- Weight - 1.75 lbs

<b>Outside Tube Diameter (in.)</b>	3/16	1/4	5/16	3/8	1/2	5/8
<b>Wall Thickness (in.)</b>	.028	.035	.035	.035	.035	.035

<b>Outside Tube Diameter (mm)</b>	4.75	6	8	10	12	15	16
<b>Wall Thickness (mm)</b>	1.0	1.0	1.0	1.0	1.0	1.0	1.0

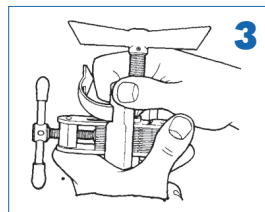
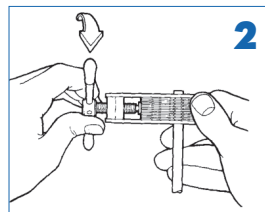
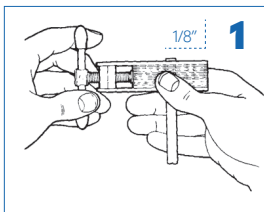


FLARES ROLLED OUT ABOVE DIE BAR BY SUPER-SMOOTH FACETED CONE. MAKES STRONGER FLARES.



UNIQUE DETENTION MECHANISM FOR RAPID ENGAGEMENT AND RELEASE OF DIE BLOCKS.

### INSTRUCTIONS



1. Insert tubing into adjustable opening of tube-holding assembly. Position end of tubing approximately 1/8" above the surface of holder.
2. Tighten clamp screw approximately 1/2 to 3/4 of a turn beyond free travel position to secure tubing.
3. Be certain flaring cone surface is oiled. Slip yoke over tube-holding assembly centering on tubing. Twist yoke clockwise to lock in position. Turn yoke handle clockwise to flare.

**TOOLS**  
**45° ROL-AIR™**  
 FLARING TOOLS

The DiversiTech International sales team are available to answer your questions or queries on this product. Our experts are waiting for your call +44 (0)115 900 5858 or if you prefer send an email to [sales@diversitech.com](mailto:sales@diversitech.com) or visit [www.diversitech.global](http://www.diversitech.global)

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